

## **Technical Specifications**

CiPerf is a 6.0 mil perforated high performance vinyl film with a white print side and a black see through side coated with a clear low tack repositionable removable solvent acrylic pressure sensitive adhesive designed for exterior/outside mounted one way view-through window graphics. The vinyl will accept a variety of wide format digital printing inks including solvent, eco-solvent, UV and Latex. The dual layflat liner construction, perforated/solid liner, offers good dimensional stability in a variety of ambient conditions and is cross compatible with wide-format digital inkjet printer platforms including UV. The adhesive is designed to cleanly remove from glass with little to no adhesive residue.

| FILM  |   |
|---|---|
| Film Type   | White/Black Perforated Vinyl                                |
| Film Thickness ( mils/μm)                                   | 6.0 / 152 (+/- 10%)   |
| Film Weight (gsm)   | 170   |
| Gloss (60°)   | N/A   |
| Opacity (%)   | N/A   |
| Tensile Strength (lbs/in)                                   | N/A   |
| Elongation (%)  | N/A   |
| Dimensional Stability (FTM 14)                              | $MD \leq 0.30 \; mm  /  CD  \leq 0.30 \; mm$                |
| ADHESIVE  |   |
| Adhesive Type   | Solvent Acrylic   |
| Adhesive Thickness ( mils/μm)                               | 0.8-1.0 / 20-25   |
| Adhesive Color  | Clear   |
| Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 15 min | 1.6 / 7.0   |
| Peel Strength on Stainless Steel (lbs/in) / (N/25mm) 24 hrs | 2.6 / 11  |
| Peel Strength on Glass (lbs/in) / (N/25mm) 15 min           | 3.0 / 13  |
| Peel Strength on Glass (lbs/in) / (N/25mm) 24 hrs           | 3.0 / 13  |
| LINER   |   |
| Liner Weight ( #/gsm )                                      | 118 / 192   |
| Liner Type  | Dual Layer (Perforated/Solid) White 2-Sided PE-Coated Kraft |
| Liner Thickness ( mils/μm)                                  | 9.2 / 235   |
| Release Force @ 300" / min (g/2")                           | 100-500   |
| PERFORMANCE GUIDANCE  |   |
| Application Temperature                                     | ≥ +40 °F  |
| Service Temperature   | 0 °F to 150 °F  |
| Shelf Life  | 1 year  |
| Storage Temp / Rel. Humidity                                | 70 °F / 50%   |
| Outdoor Durability  | Up to 2 years   |
| Removability  | Up to 1 year  |